

## **IEC QUALITY ASSESSMENT SYSTEM (IECQ)**

covering Electronic Components,
Assemblies, Related Materials and Processes

For rules and details of the IECQ visit www.iecq.org

## Schedule of Scope to Certificate of Conformity

**Approved Component – Capability Approval** 

IECQ Certificate No.: IECQ-C BSI 13.0001
CB Certificate No.: 030/ICA

Schedule Number: IECQ-C BSI 13.0001-S Rev No.: 2 Revision Date: 2015/02/01 Page 1 of 2

**Board Types:** Rigid Multilayer (Type 4)

IPC 6012C Class 3\*

Rigid double-sided with plated through holes (Type 2) Rigid single & double-sided with plain holes (Types 1 & 2)

Double-Sided boards (Type 2) Single-Sided Boards (Type 1 & 2)

Flex-Rigid multilayer with through holes (Type 4)

IPC 6013B Class 3\*

\*With reduced sampling for structural integrity (micro-section) in accordance with IECQ OD 301

Base Materials: Epoxide Woven Glass (IPC4101, 4202, 4203, BS4584)

Polyimide film/polyester film (IPC 4204) Polytetrafluorethylene (IPC 4103)

**Board Size:** 495.30 mm x 419.10 mm single/double and multilayer

261.87 mm x 322.33 mm flex-rigid multilayer

Number of32 maximumRigid multilayerLayers:10 maximumFlex-Rigid multilayer

**Conductors:** 0.050 mm (photomech) Tolerance -0.01+0.03mm

0.10 mm (photomech) Tolerance -0.02 +0.03 mm

**Plated-through** 0.20 mm Minimum Finished hole size **Hole Diameter:** 0.80 mm Minimum Finished hole size

Aspect Ratio: 20:1 Maximum single and double sided

16.0:1 Maximum multilayer

2.27:1 Maximum flex-rigid multilayer

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Finishes: \* Hot Air Solder Levelling

Immersion Silver

2.5µm Gold over Copper Edge Contacts Liquid Photopolymer Solder Resist

Legend; UV or Oven Cured Solder resist UV cured

**Additional:** Selective Electroplated Gold (2.5 μm) on Copper

Selective Electroless Gold (0.05 µm) on Copper

Silver, Organic Coating

NemaL1-I

\* This finish meets the solderability requirements.

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